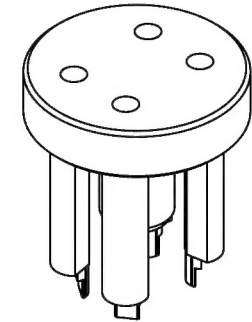
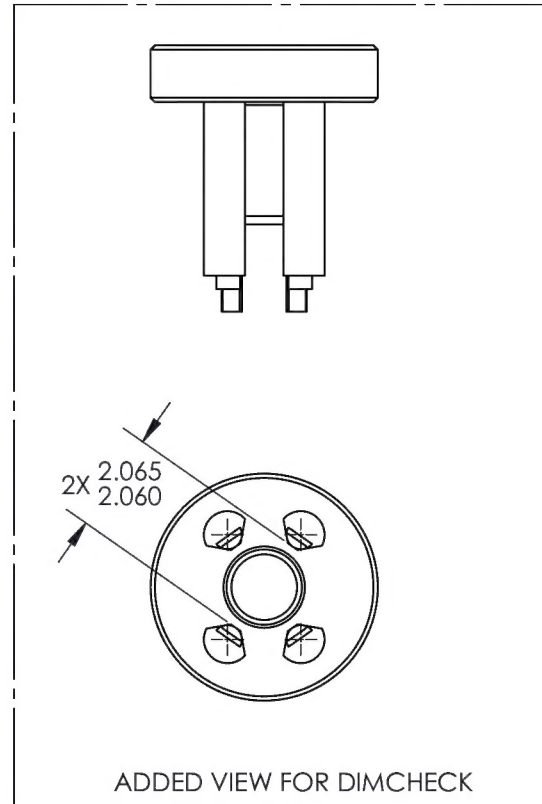
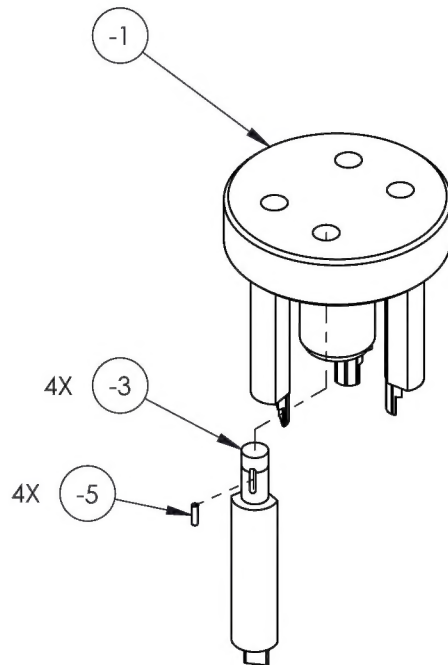


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	BROKE OUT OF KIT RBW109-3130-55-117. -1 CH'D ENGRAVE NOTE WAS ENGRAVE T/N "RBW109-3130-55-119" S/N, "MADE IN USA", IS ENGRAVE T/N, S/N, "MADE IN USA", DELETED ENGRAVE NOTE: ENGRAVE P/N "-123". -3 DELETED ENGRAVE NOTE WAS ENGRAVE P/N "-121". ADDED NOTE "CENTER PERMITTED", ADDED CUT-EXTRUDE Ø561-562 X .375 FOR CLEARANCE.	6/26/2013	BIM	DW
3	CORRECTED CHECK DIM. -1 CH'D POSITION ON LOCATION PINS. ADDED B.C. Ø2.664. -3 REVERSED HEIGHTS ON STEP, ADDED FLAT ON INSIDE, CH'D THICKNESS ON STEPS, CH'D Ø FROM 1.000 TO .985.	4/8/2014	JAG	GE
4	-1 DELETED COUNTERBORE ON HOLES. -3 CH'D TOLERANCE ON DIM WAS .30 IS .300 +.0025 -.0000.	5/7/2014	DPD	GE



UNDER REVIEW
ECR: URF19-978 (VM)

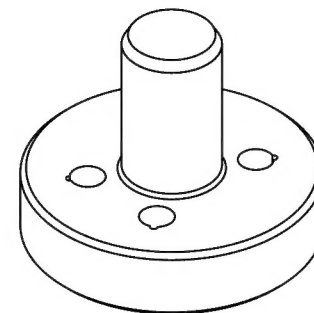
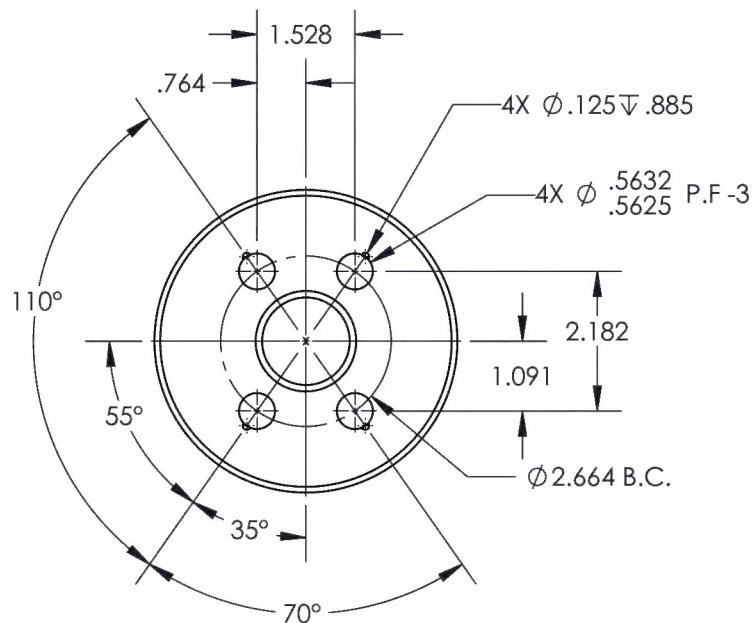
NOTES:

1. REF. AGUSTA T/N:109-3130-55-125.
2. PART OF KIT: RBW109-3130-55-117.

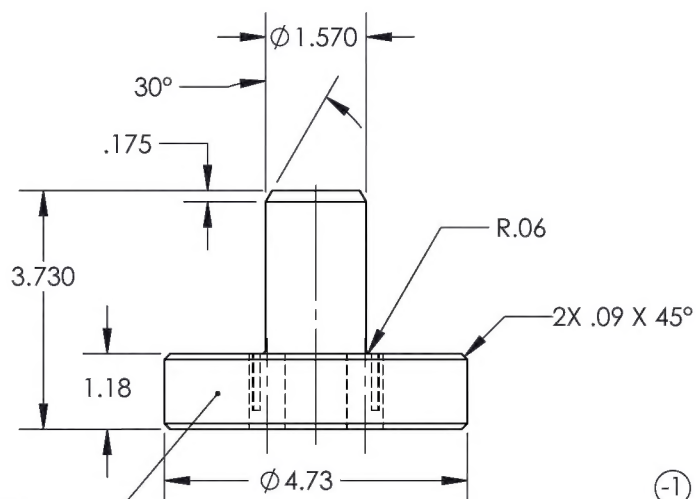
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	6061	Ø4-3/4 X 3-3/4	2
			-3	4	ROD	4140 Q & T	Ø1 X 5-3/4	3
		B/O	-5	4	DOWEL PIN	STEEL	1/8 X 1/2 MCMaster-CARR #98381A471	1

RED BARN MACHINE	
SUPPORT ASSY	
DWG NO. RBW109-3130-55-119	REV 4
MAT'L	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW109
SCALE 1:4	DATE 4/1/2011
SHEET 1 OF 3	

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	-1 CH'D ENGRAVE NOTE WAS ENGRAVE T/N "RBW109-3130-55-119" S/N, "MADE IN USA", IS ENGRAVE T/N, S/N, "MADE IN USA", DELETED ENGRAVE NOTE: ENGRAVE P/N "-123"	6/26/2013	BIM	DW
3	-1 CH'D POSITION ON LOCATION PINS. ADDED B.C. Ø2.664.	4/9/2014	JAG	GE
4	-1 DELETED COUNTERBORE ON HOLES.	5/7/2014	DPD	GE




UNDER REVIEW
ECR: URF19-978 (VM)



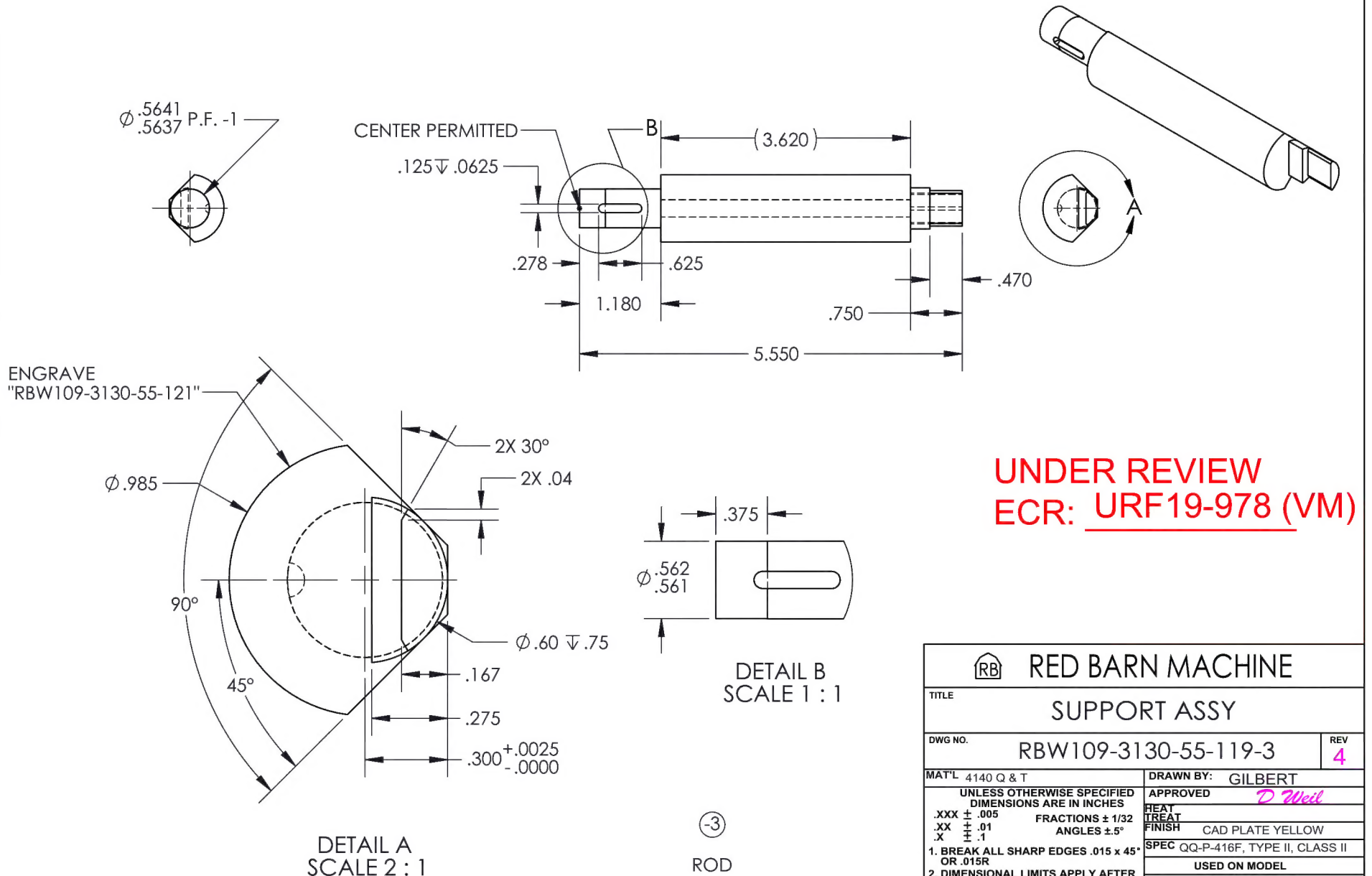
ENGRAVE T/N, S/N,
"MADE IN USA"

BASE

		<h1>RED BARN MACHINE</h1>	
TITLE		<h2>SUPPORT ASSY</h2>	
DWG NO.		RBW109-3130-55-119-1	
MAT'L 6061		REV 4	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°		DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH CLEAR ANODIZE	
1. BREAK ALL SHARP EDGES .015 x .45" OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SPEC QQ-C4-16F, TYPE II, CLASS II USED ON MODEL AW109	
SCALE 1:3	DATE 3/31/2011	SHEET 2 OF 3	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	-3 DELETED ENGRAVE NOTE WAS ENGRAVE P/N "-121". ADDED NOTE "CENTER PERMITTED". ADDED CUT-EXTRUDE Ø561-562 X .375 FOR CLEARANCE.	6/12/2013	BIM	GE
3	-3 REVERSED HEIGHTS ON STEP, ADDED FLAT ON INSIDE, CH'D THICKNESS ON STEPS, CH'D Ø FROM 1.000 TO .985.	4/9/2014	JAG	GE
4	-3 CH'D TOLERANCE ON DIM WAS .30 IS .300 +.0025 -.0000.	5/7/2014	DPD	GE



RED BARN MACHINE			
TITLE SUPPORT ASSY			
DWG NO. RBW109-3130-55-119-3			REV 4
MAT'L 4140 Q & T		DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005		HEAT TREAT	
.XX ± .01		FINISH CAD PLATE YELLOW	
.X ± .1		SPEC QQ-P-416F, TYPE II, CLASS II	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AW109	
SCALE 1:2	DATE 4/1/2011	SHEET 3 OF 3	